



Activator guide

The activator removes any oxide layer from surfaces or alloys containing nickel. So from stainless steel, dechromed parts, nickel or brass. Oxide layers lead to a so-called passive surface, therefore should be activated thoroughly, so that a subsequent coating adheres optimally. However, the surface does not change optically!

Many other metals usually also contain nickel.

If slight black burns or stains appear on the surface during activation, stop the process immediately. Then the surface does not need to be activated or the voltage is too high. Polish out stains with soft cloth or polishing stand.

Application:

Normal polarity

Positive cable with handle and electrode in positive pole

Minus cable with crocodile clip attached to workpiece and connection in minus pole

Voltage: from 2.7 Volt!

Application at room temperature

Recommended electrode: stainless steel or graphite!

When activating, it may happen that the professional unit is subject to voltage fluctuations and the fan starts to slow down. Then stop the process briefly and continue at intervals. With the new formulation of the activator, it is also possible that no amperage at all can be seen on all units.

A contact time of approx. 1 minute on the entire surface is recommended.

Apply to the surface with light circular movements. Polish out stains immediately, stop if blackened!

Rinse thoroughly with distilled water!